

Cee-Bee[®] E-3000M

Cee-Bee[®] E-3000M is a non-toxic, hydrogen peroxide-activated paint stripper designed for removing polyurethane, epoxy and other paint systems.

Conforms To

- Tinker OC-ALC 2008-01
 - 2009 Revision
- T.O. 1-1-8
 - QPL

Benefits

- Contains no halogenated solvents, phenol or heavy metals.
- Provides excellent removal of polyurethane, epoxy and other paint systems.
- Thixotropic - Clings to vertical, inclined and overhead surfaces.
- Slow drying for maximum reaction time.
- Safe on all aircraft structural metals

Properties

- Viscous Liquid
- Mild Odor

Notes Prior to Handling

Before using your Cee-Bee[®] products, all safety and operating instructions should be read and understood. If you have any questions, please contact your Cee-Bee[®] representative before proceeding.

Use Procedure

Stripping Procedure

1. Optimum performance is attained at temperatures between 75 - 87°F (24 - 30°C).
2. The surface to be stripped should be clean and completely dry.
3. Spray an even, medium coat of Cee-Bee® E-3000M, starting from the bottom of the aircraft and working upward.
4. Keep the surface wet with stripper until the paint buckles.
5. When the paint is lifted, agitate the surface to remove the loosened paint.
6. Reapply stripper as required.
7. When all the paint has been lifted, use a brush or squeegee to remove the loosened paint and residual stripper.
8. For best results, apply a mild alkaline cleaning solution (Super Bee™ 210, Super Bee™ 300LF/G or other cleaner approved for aircraft exteriors) to effectively remove paint and stripper residue.
9. Thoroughly rinse the surface with water.

Caution

Mixing or cross-contamination of acid-activated strippers with hydrogen peroxide-activated stripper can be highly corrosive to aluminum.

Prior to applying any paint stripper, the following precautions should be taken to prevent any mixing of acid activated strippers with peroxide-activated strippers.

- Thoroughly clean all paint stripping equipment (spray guns, pots, pumps and pressure hoses, etc.) per the equipment manufacturer's recommendations.
- Use a dedicated pump for each stripper type when mixing the container before application and when applying stripper to aircraft.
- If a peroxide-activated stripper is used initially to strip paint, but it's necessary to then use an acid-activated stripper (or vice-versa) to remove residual paint/primer, the aircraft must be thoroughly washed down with water to remove all residue of the initial stripper before applying the other type of stripper. The aircraft should be allowed to dry after washing before applying paint stripper.

Safety, Handling, and Precautions

- Skin or eye contact can cause irritation. Chemical goggles, face shield, chemical-resistant gloves and protective clothing sufficient to avoid contact are recommended.
- In case of accidental contact, flush area thoroughly with water. If irritation persists, seek medical attention.
- Do not take internally.
- Use in well-ventilated areas.
- Storage area should be cool, dry, well ventilated, and out of direct sunlight. The storage area should have a temperature range of 40° - 77°F (5° - 25°C).
- **Do not store used stripper and removed coatings in closed container as an exothermic (severe heat) reaction may occur.**
- **Spent drums from Cee-Bee[®] E-3000M should be thoroughly rinsed before disposal.**
- **If used stripper is placed back into the original Cee-Bee[®] E-3000M drums, these drums MUST first be rinsed thoroughly and only closed with a vented cap.**

Contact Us

United States

McGean

Phone: +1-216-441-4900

Fax: +1-216-441-1377

Email: Aviation@McGean.com

United Kingdom

McGean-Rohco (UK) Ltd.

Phone: +44-1902-456563

Fax: +44-1902-457443

Email: Aviation@McGean-Rohco.co.uk

Singapore

McGean Singapore

Phone: +65-6863-2296

Fax: +65-6863-2297

Email: Info@ceebee.com.sg

China

Cee-Bee Aviation Materials (Xiamen) Co. Ltd.

Phone: +86-592-551-3689

Email: Info@ceebee.com.cn

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